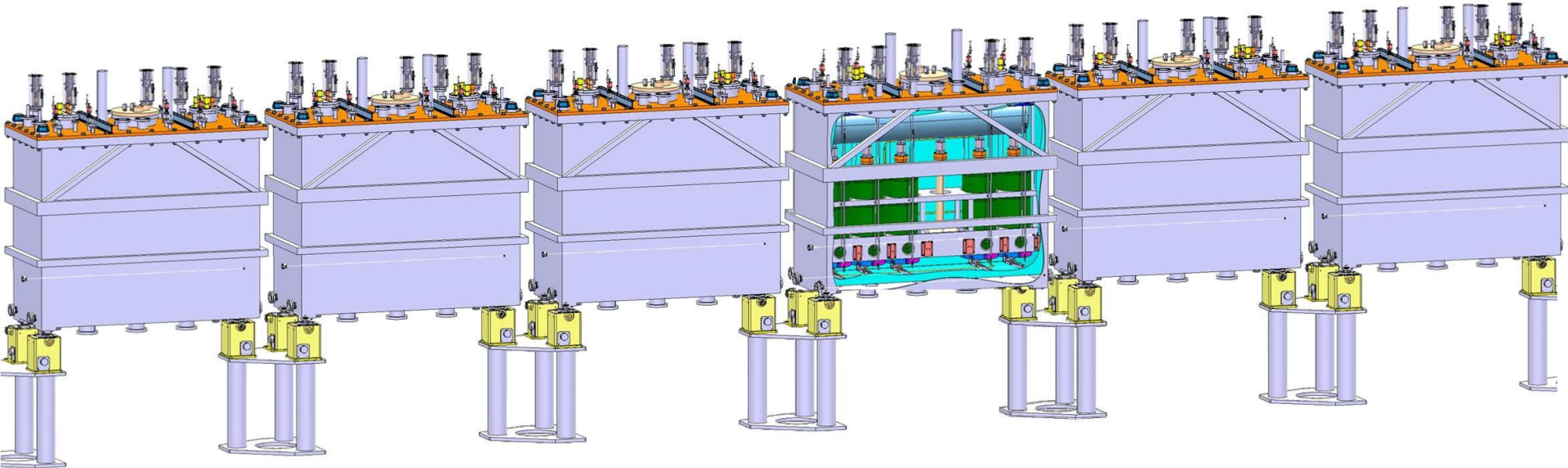


# HIE-Isolde Cryomodule

## Overview & Status

YL-19 July 2011

TE-MS-CMI



HIE Isolde Cryomodule's Team :

- Arnaud Bouzoud
- Yann Leclercq
- CMI section
- Jean-Philippe Tock
- Lloyd Williams
- ...

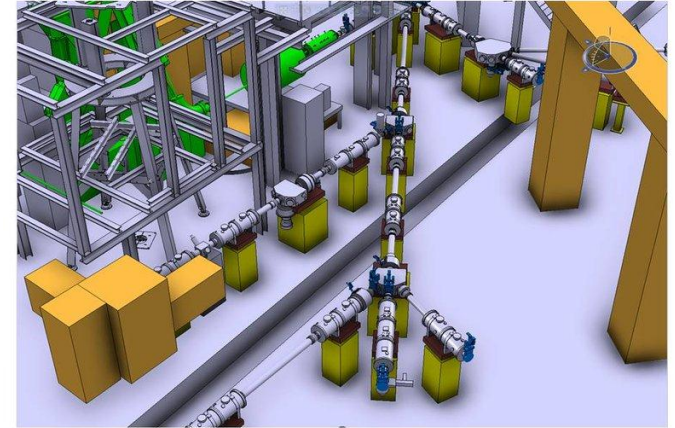
# Outline

## ▶ HIE–Isolde Project

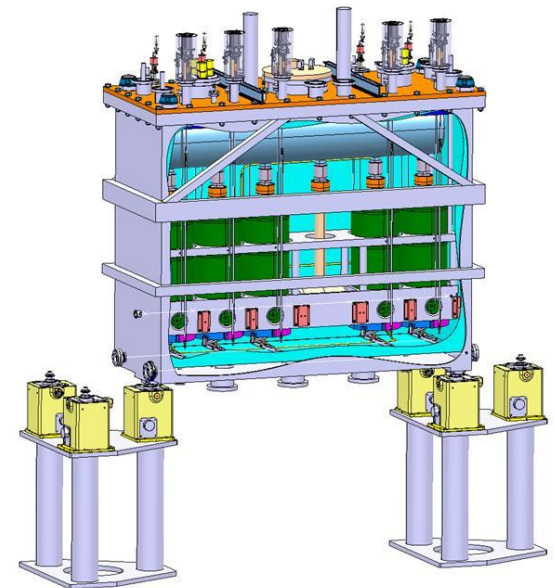
- Technology
- Location
- Integration
- Installation

## ▶ Cryomodule

- Description
- Structures
- Alignment
- Cryogenics
- Vacuum

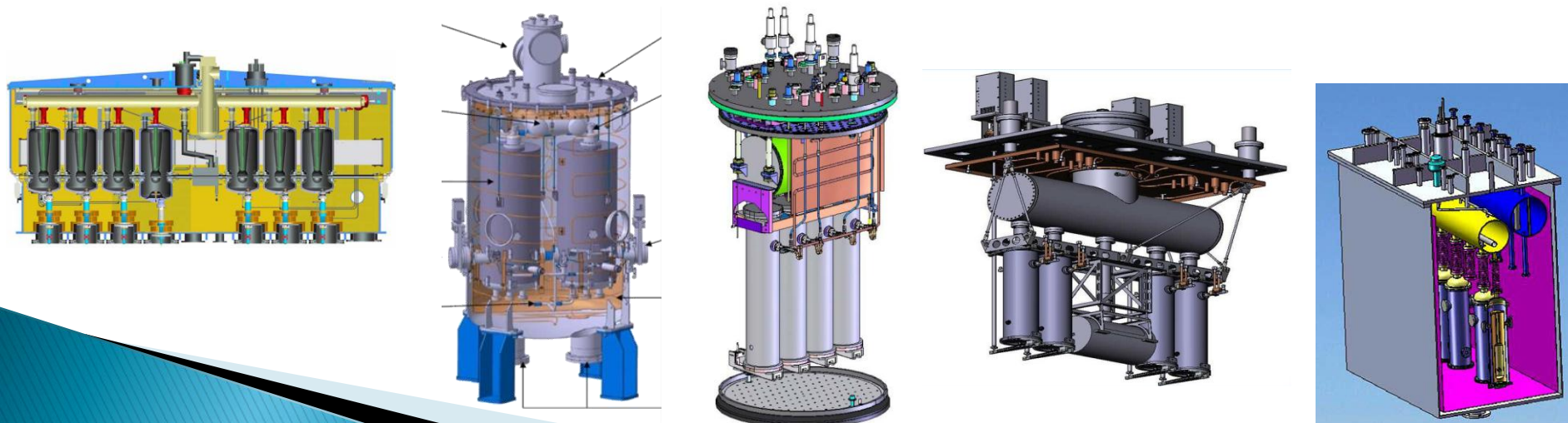
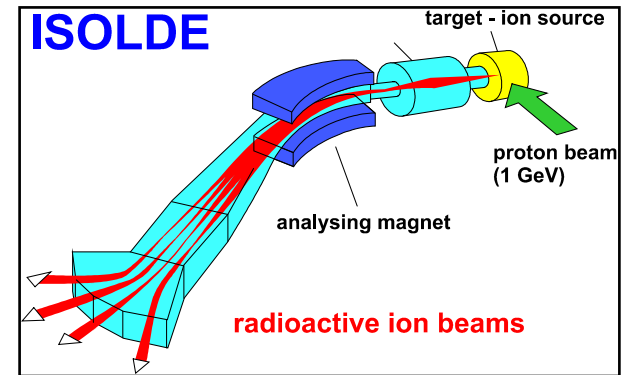


Isolde Facility from Erwin Siesling



# HIE-Isolde Project : Technology

- ▶ Isolde
  - Isotope Separation On-Line
  - Radioactive Ion Beam (RIB)
- ▶ SC Linac
  - Quarter Wave Resonator
  - Argonne, Spiral2, ALPI, ISACII, IUAC





# HIE-Isolde Project : Location

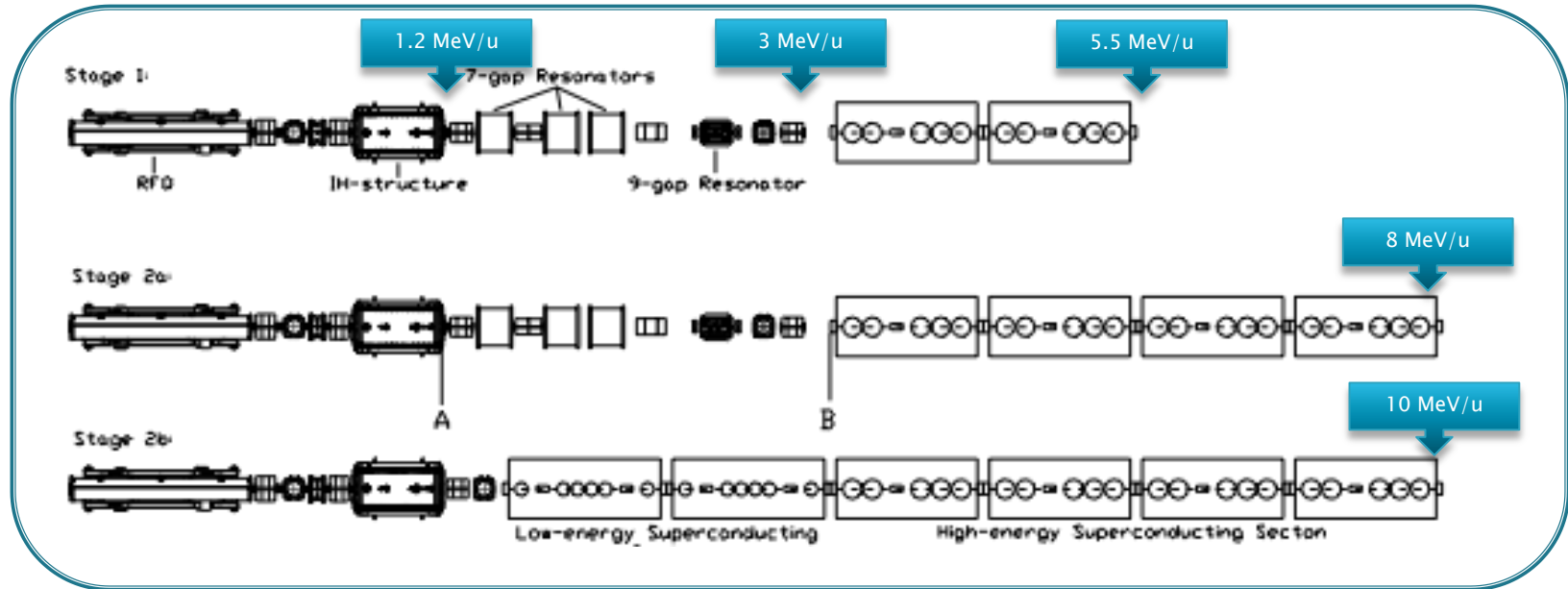
- ▶ Upgrade of Isolde Building 170



# HIE Isolde Project : Integration

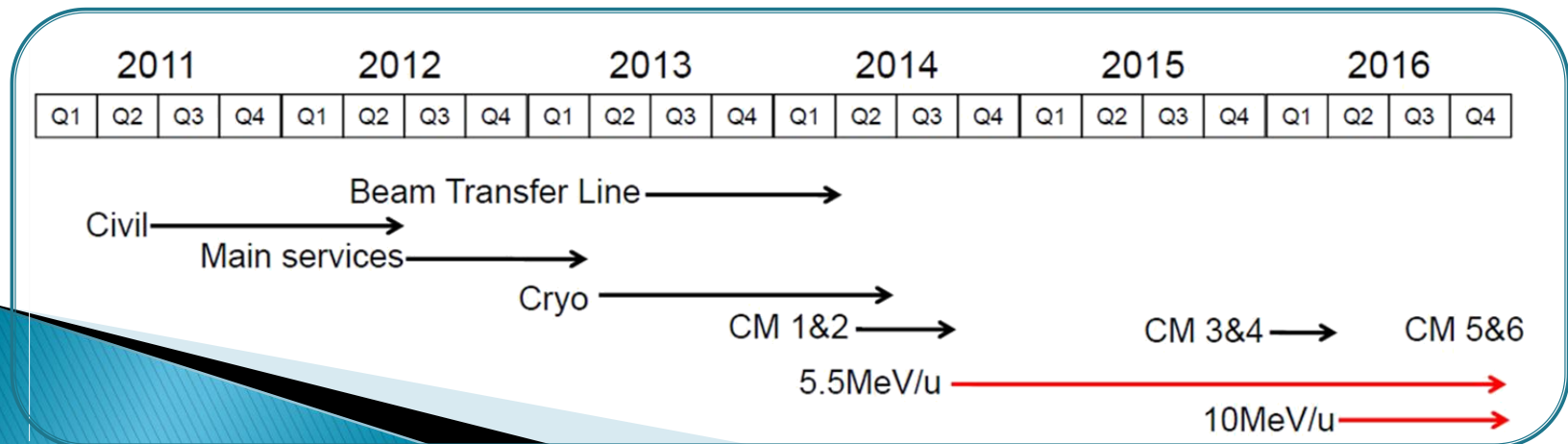


# HIE-Isolde Project : Installation



From Yacine Kadi 04/2011

From Matteo Pasini

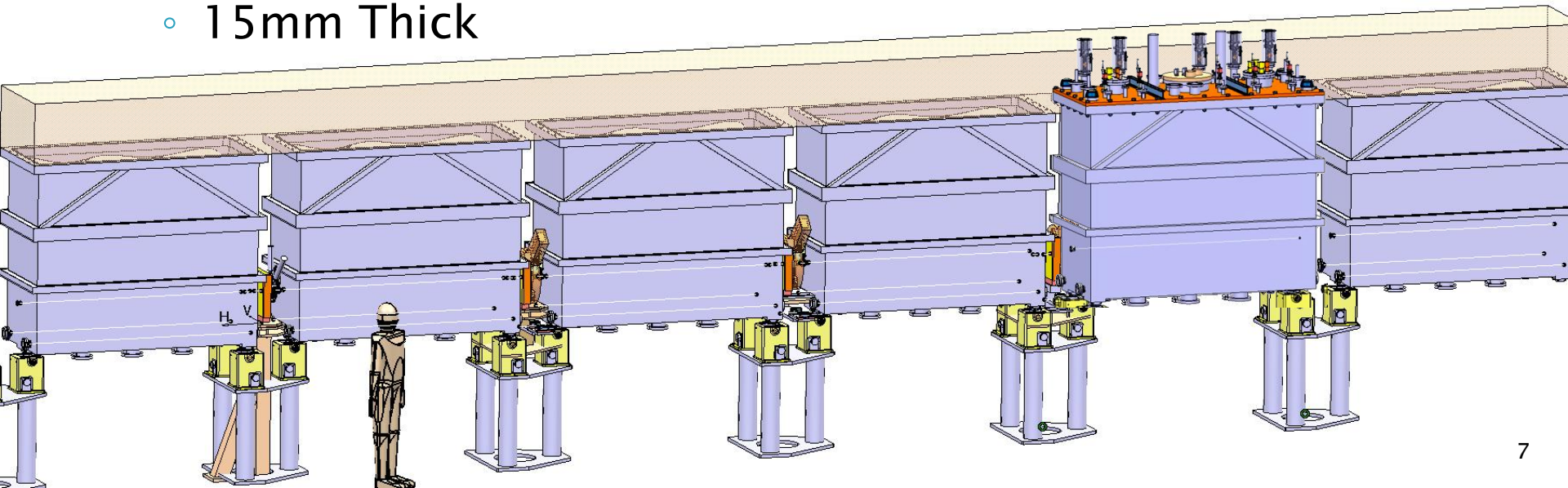
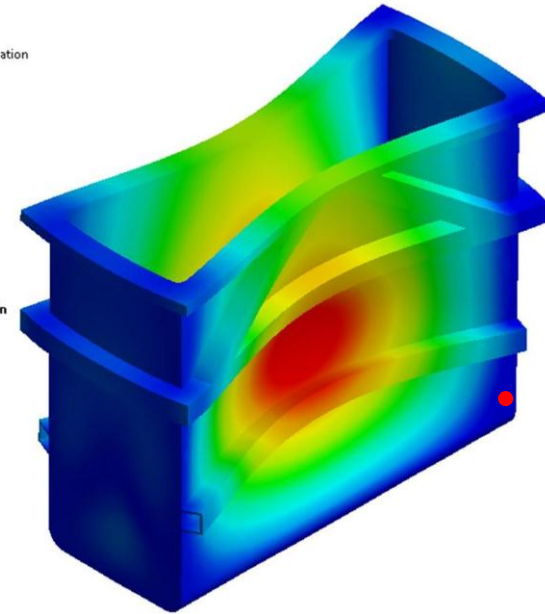
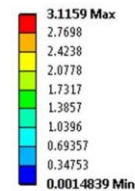




# Cryomodule : Overview

- ▶ 6 Cryomodules : 16m
  - 4 highB + 2 lowB
- ▶ Schedule
  - 1<sup>st</sup> unit for mid-2013
  - 2<sup>nd</sup> unit for beginning of 2014
- ▶ Vacuum Vessel :
  - 2.6m x 1.1m x 2m
  - Suspended Design
  - 15mm Thick

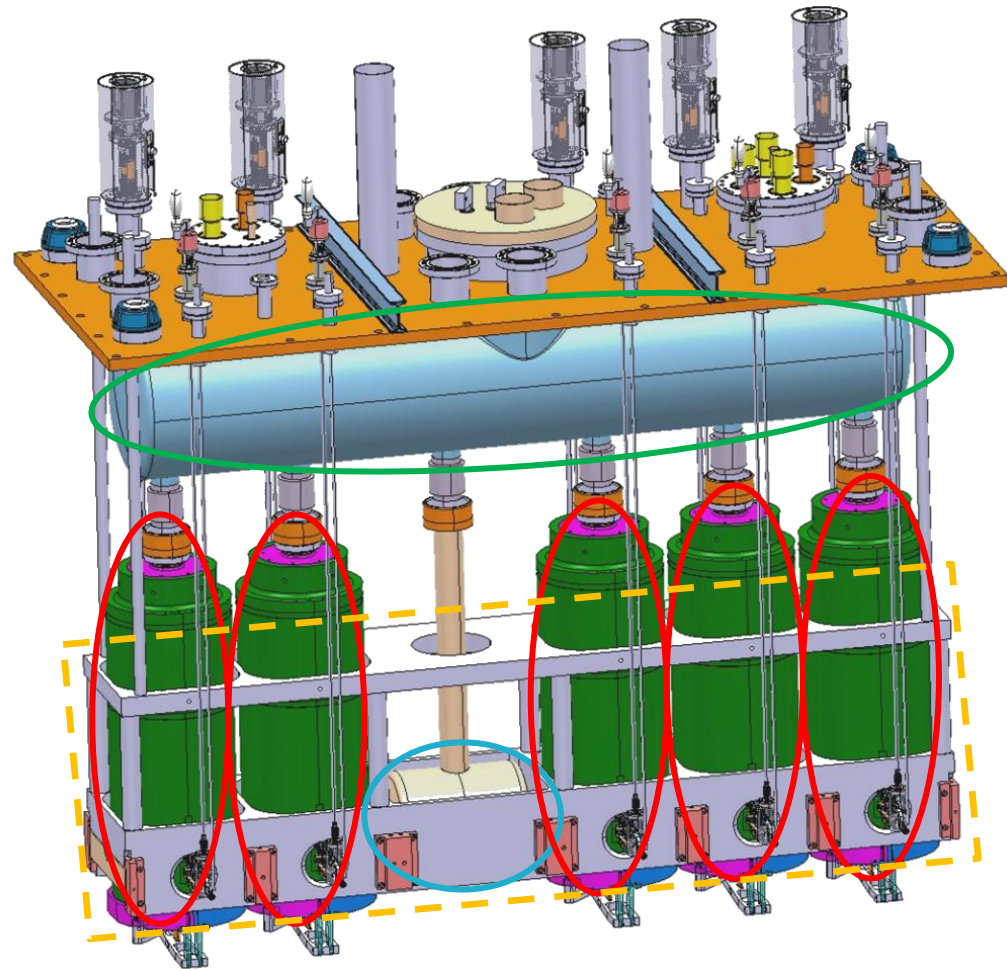
G: Tank Droit  
Total Deformation  
Type: Total Deformation  
Unit: mm  
Time: 1  
18/07/2011 15:40



# Cryomodule : Internal Parts

## ▶ Main Components

- 5 RF cavities —
- SC Solenoid —
  - Up to 600A
  - Nb<sub>3</sub>Sn
- LHe reservoir —
- Thermal Shield
  - 50–75 K GHe
- Supporting Frame - -





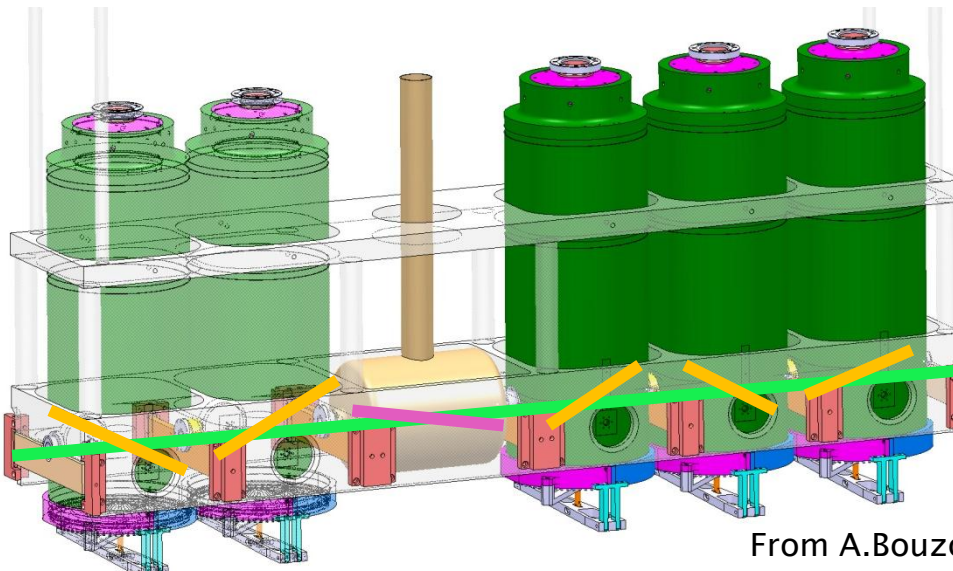
# Cryomodule : Specifications

## ▶ Alignment

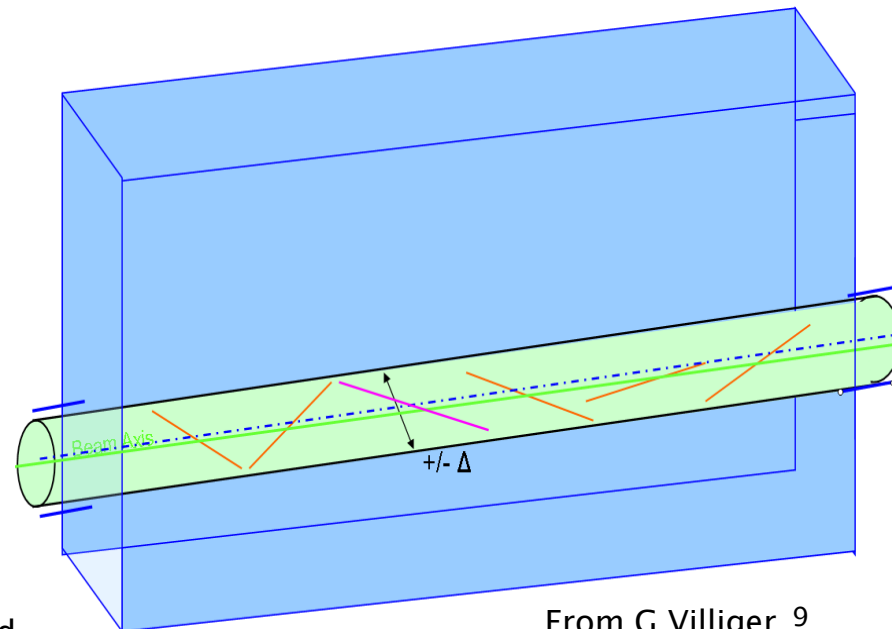
- Cavities ——— ; ⊙ beam & cavities axes: 0.3mm
- Solenoid ——— ; ⊙ beam & solenoid axes: 0.15mm

## ▶ Vacuum Level

- At warm  $5 \cdot 10^{-6}$  mbar
- At cold  $5 \cdot 10^{-8}$  mbar
- Common vacuum



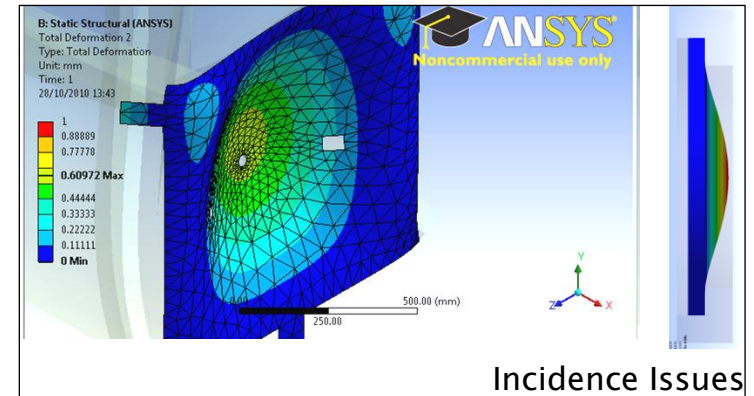
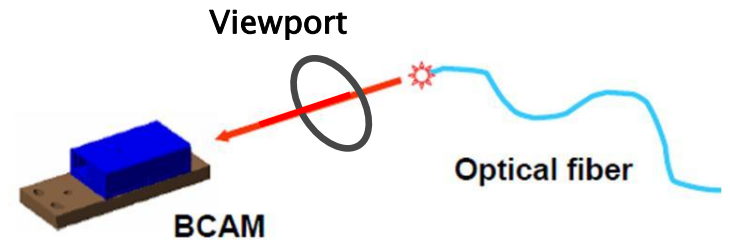
From A.Bouzoud



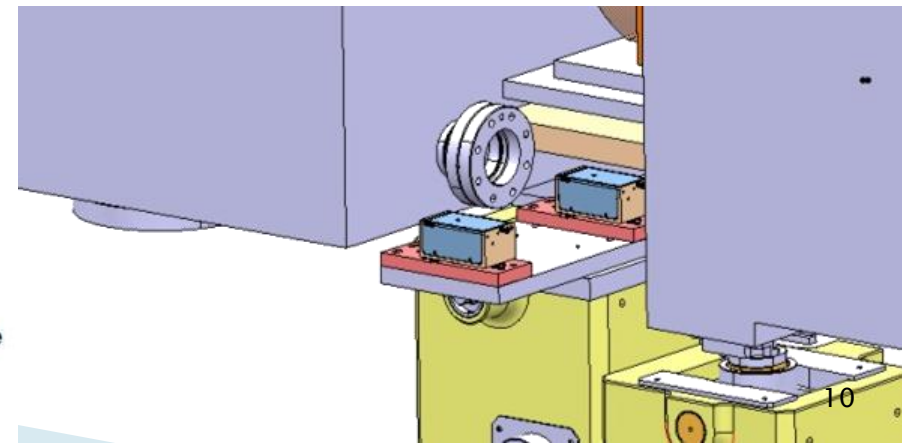
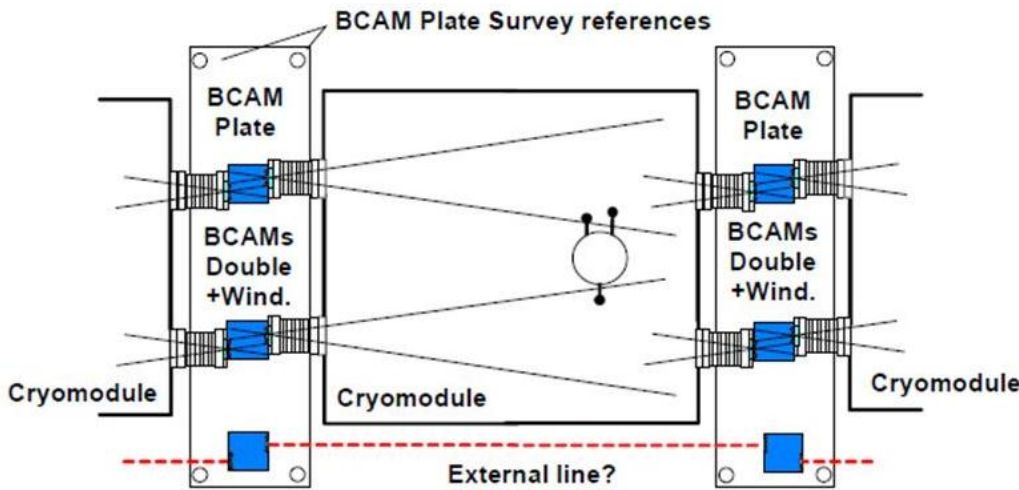
From G.Villiger 9

# Cryomodule : Survey

- ▶ Elements
  - Viewports
  - BCAM device
  - Targets
- ▶ Monitoring of position
  - Shoot
  - Reconstruction Algorithm

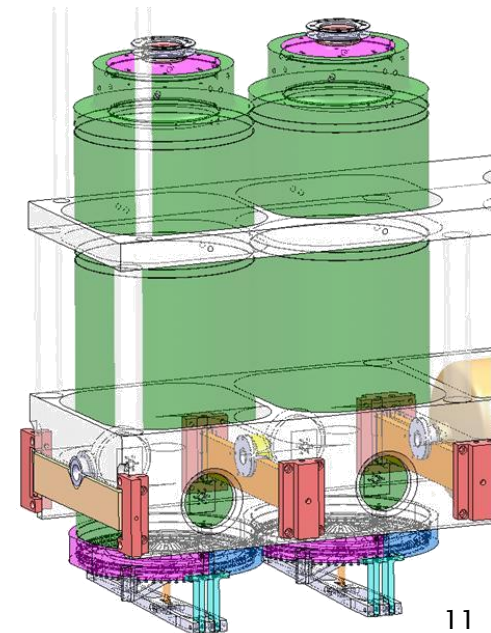
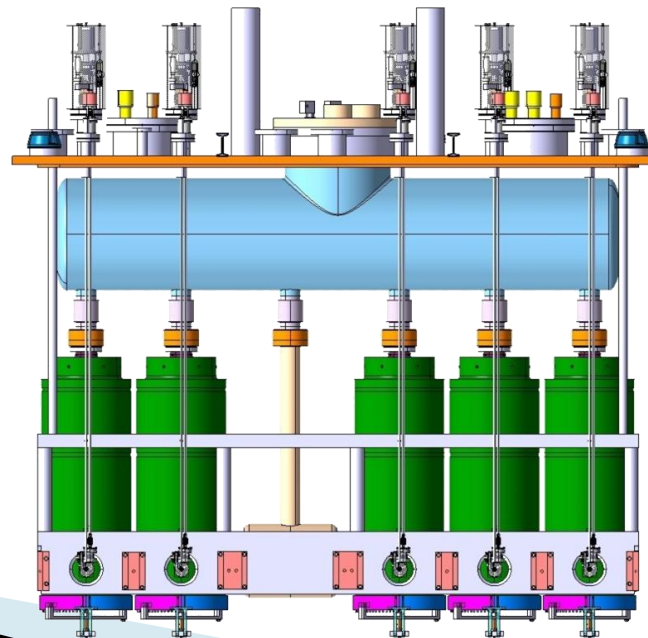
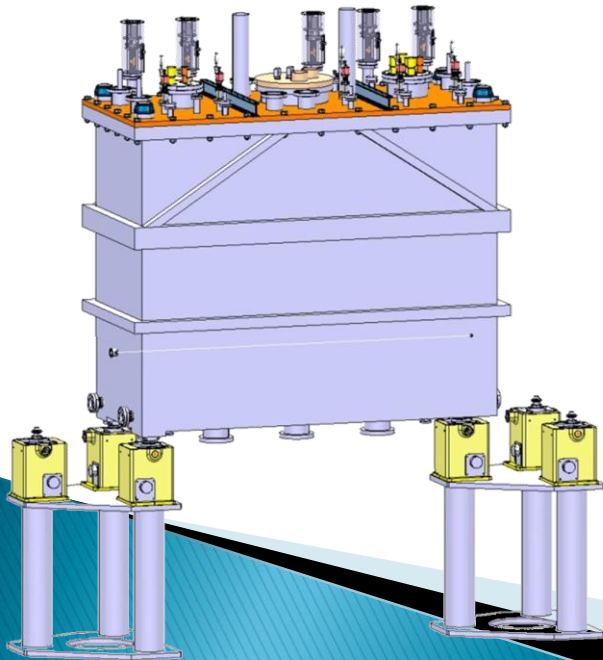
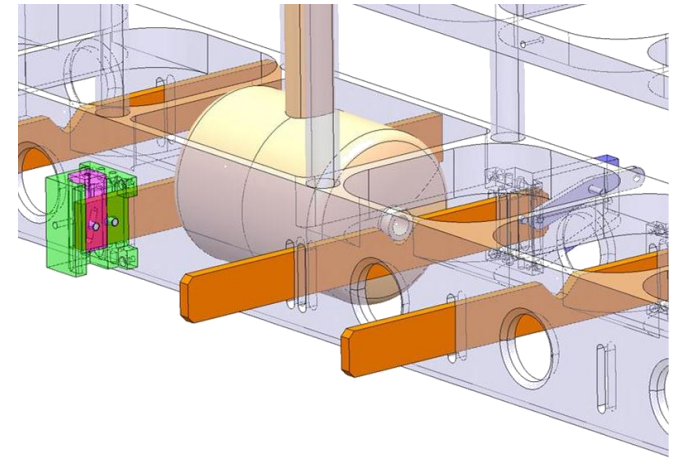


Incidence Issues



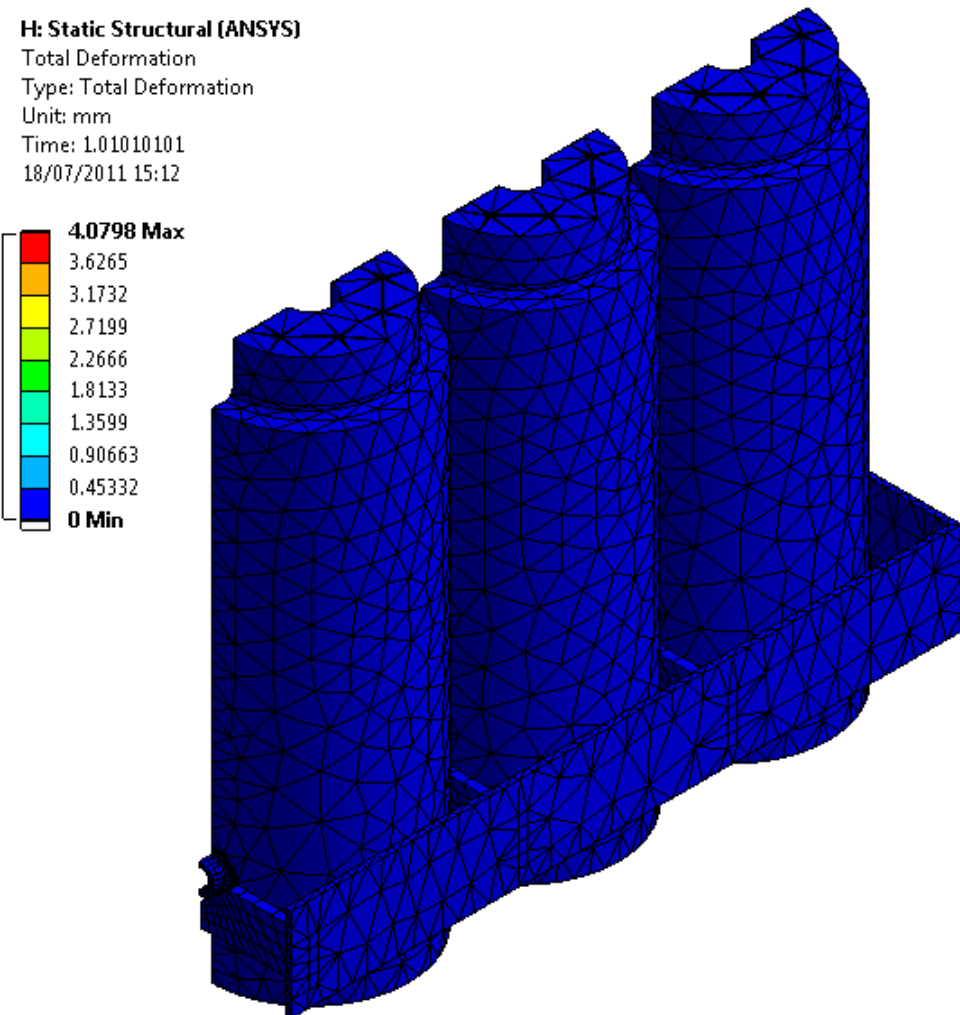
# Cryomodule : Supports & Adjustments

- ▶ Vacuum Vessel
- ▶ Frame
- ▶ Cavities
- ▶ Solenoid

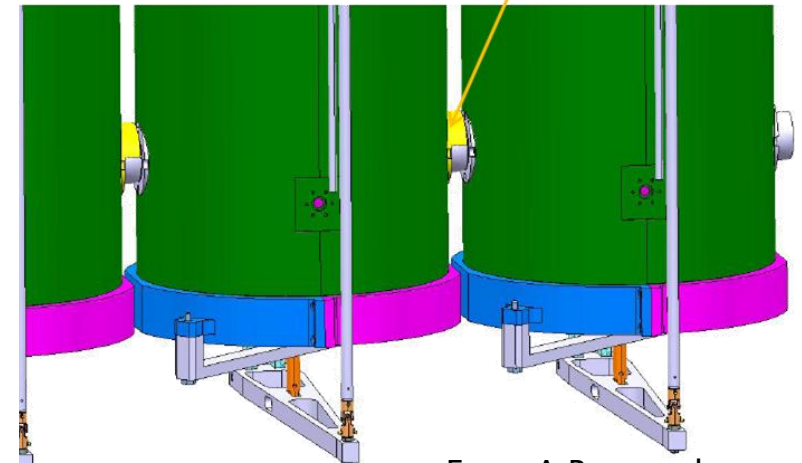
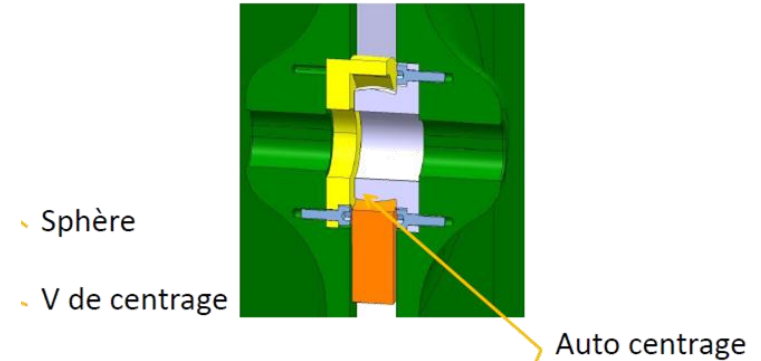




# Cryomodule : Cavities Interfaces



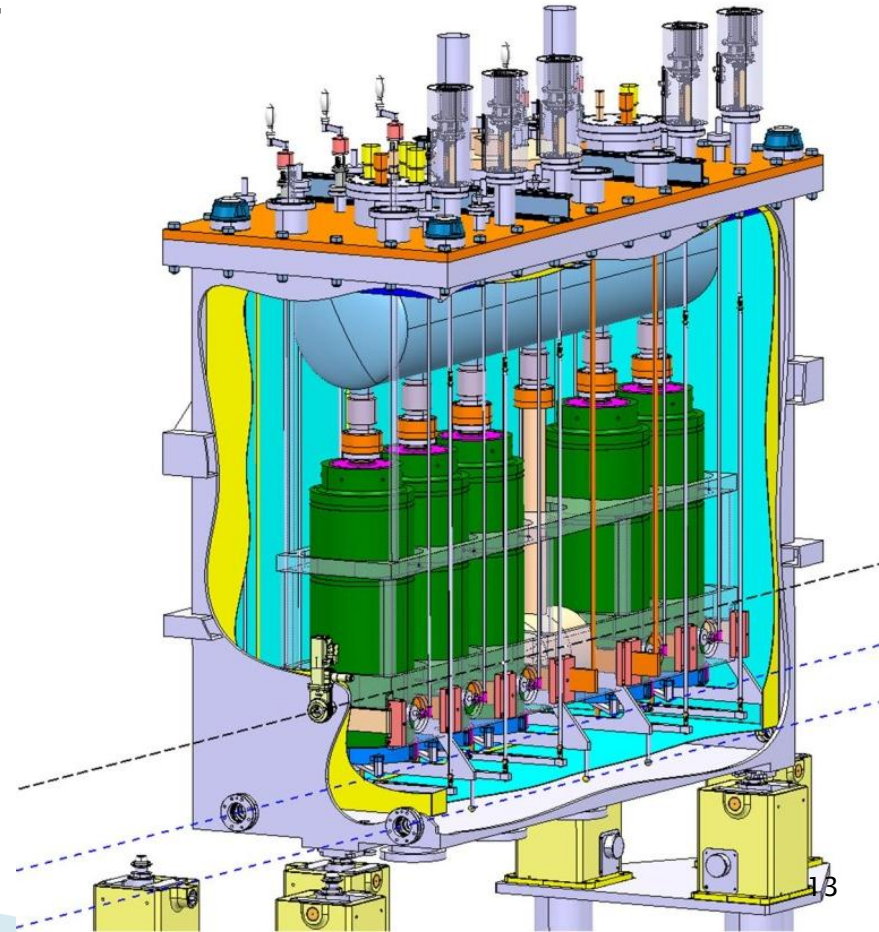
## Systeme d'auto-centrage



From A.Bouzoud

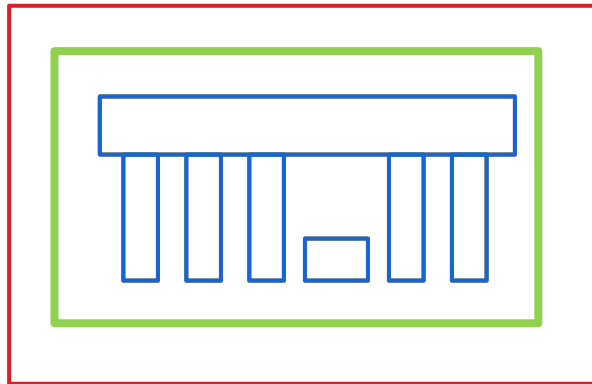
# Cryomodule : Alignment Procedure

- ▶ Clean Room
  - 5 Cavities + Solenoid into the frame
  - Frame under the top cover
- ▶ Tunnel
  - Vacuum Vessel
  - Pump & Cool down
  - Frame Adjustment
  - Solenoid Adjustment

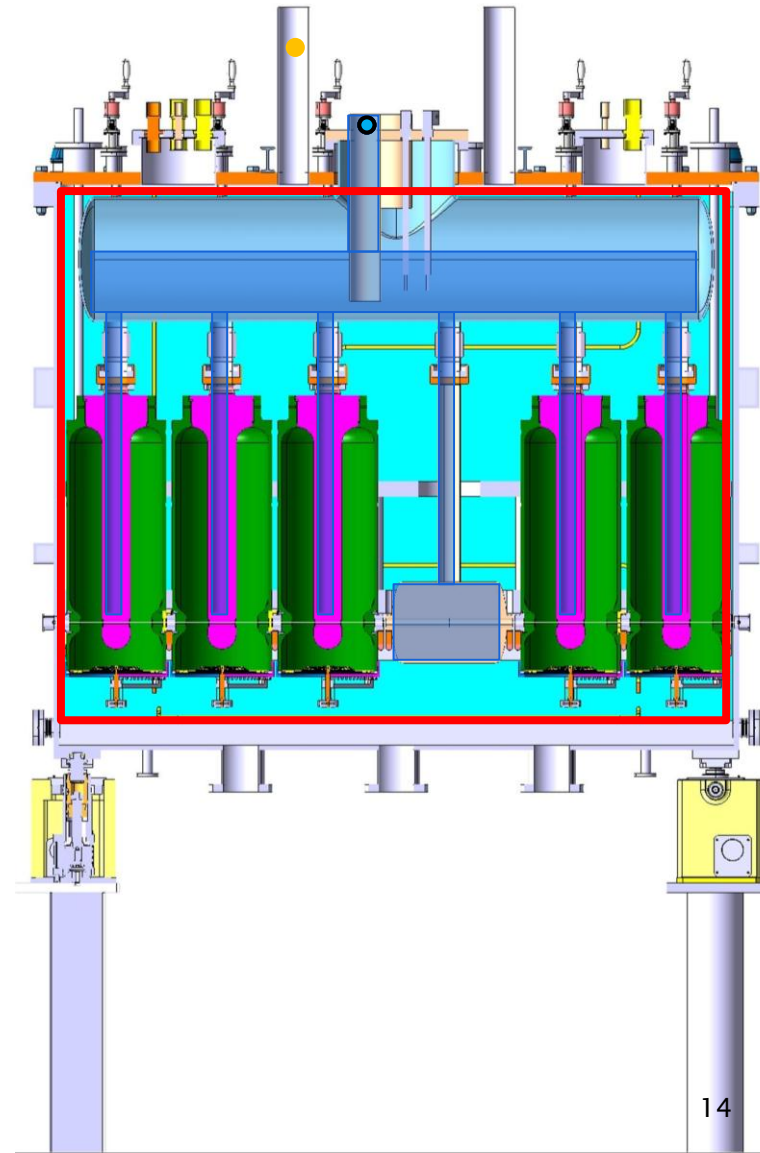


# Cryomodule : Cryogenics

- ▶ 2 Helium Circuits
  - 50–75 K
  - 4.5 K
- ▶ Cooling Procedure



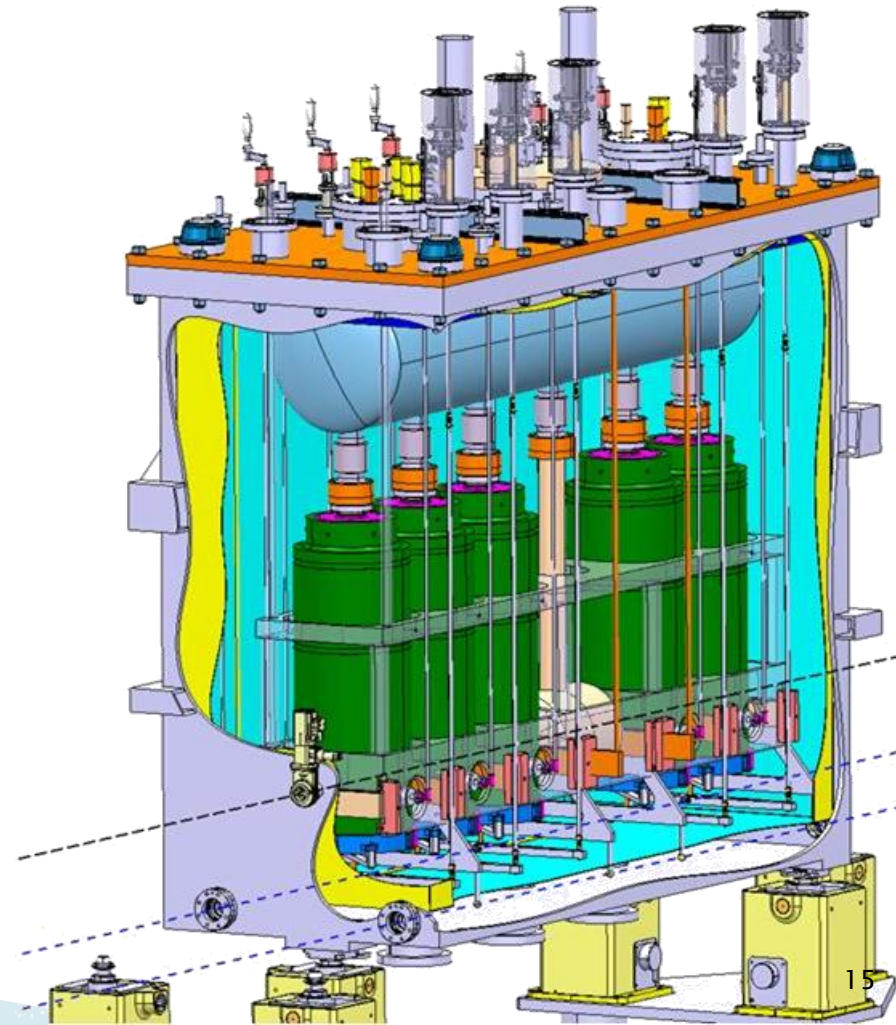
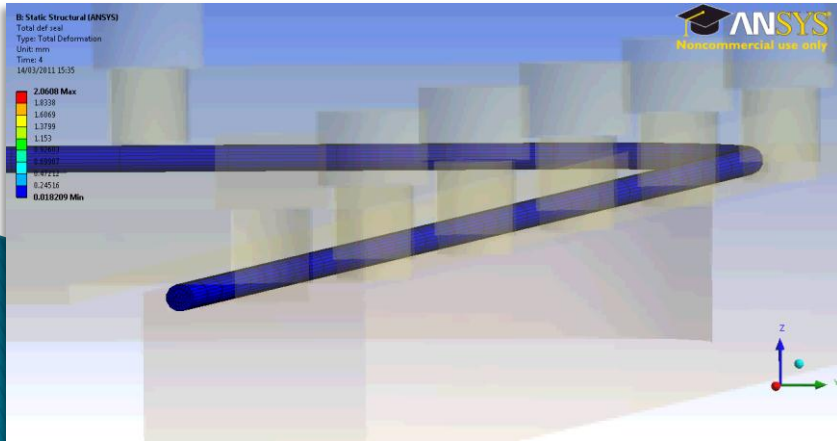
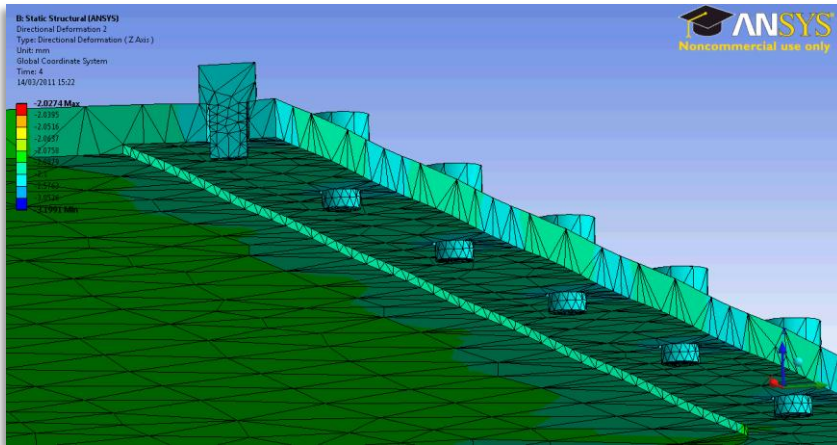
CM at 4.5K





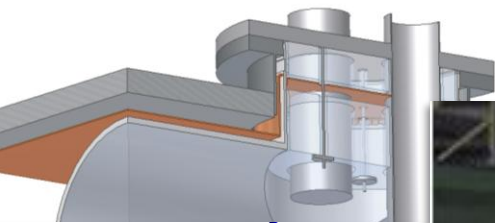
# Cryomodule : Vacuum

- ▶ Quality Issues
- ▶ Top Seal in Elastomer



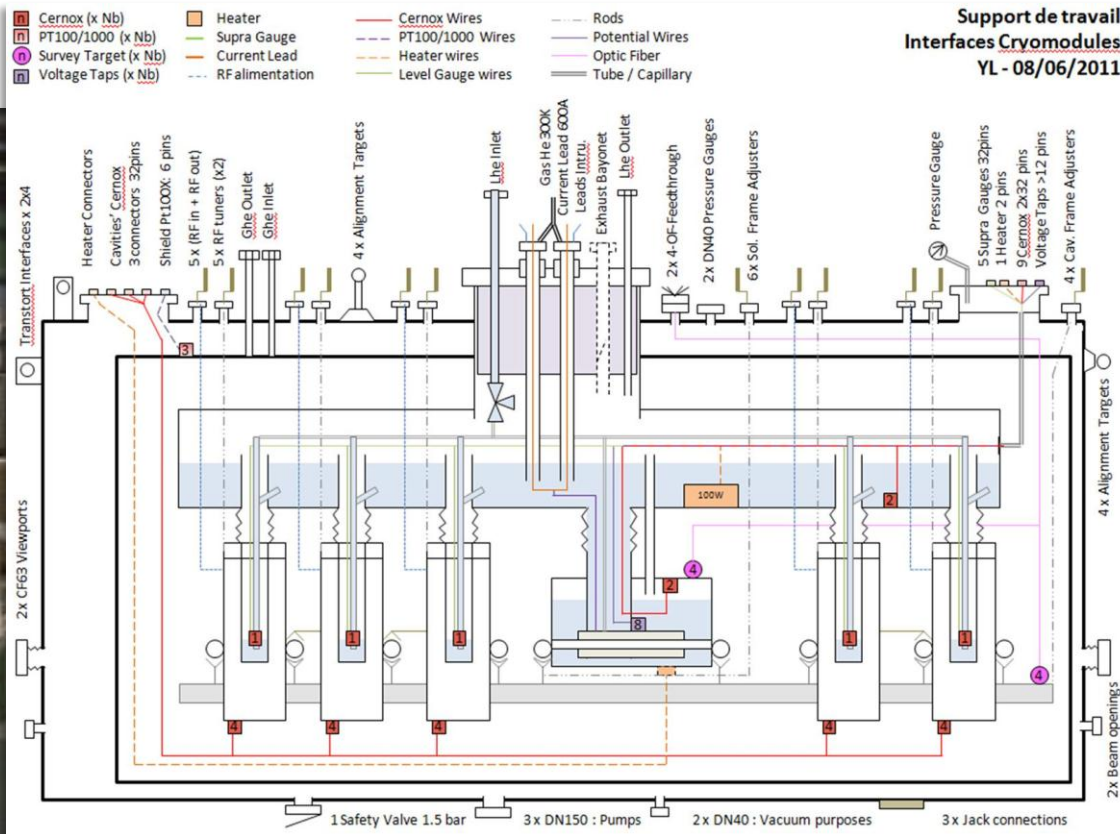
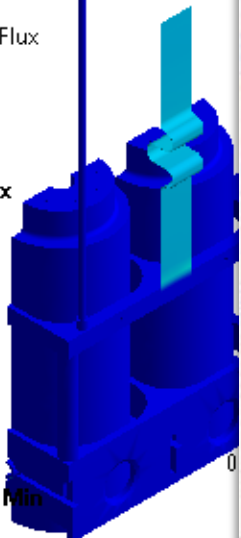
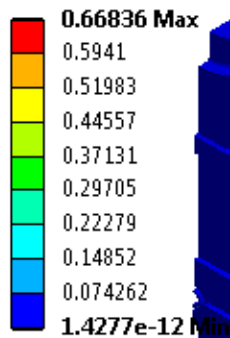
# Status : In Progress

- ▶ TS thermal distribution
- ▶ Chimney Design
- ▶ Homogeneous Cool Down



## K: Transient Thermal (ANSYS)

Total Heat Flux  
 Type: Total Heat Flux  
 Unit: W/mm<sup>2</sup>  
 Time: 40000  
 12/07/2011 17:45



# Conclusions

- ▶ Concepts are well-advanced
- ▶ Need Confirmation
- ▶ Start detailed design
- ▶ Presence at IPAC2011

