MMM-13 February, 2009

Status Report of Magnet Work Week 07 / 2009 Jean-Philippe Tock - TE/MSC

On behalf of - and with several contributions from - surface and IC teams

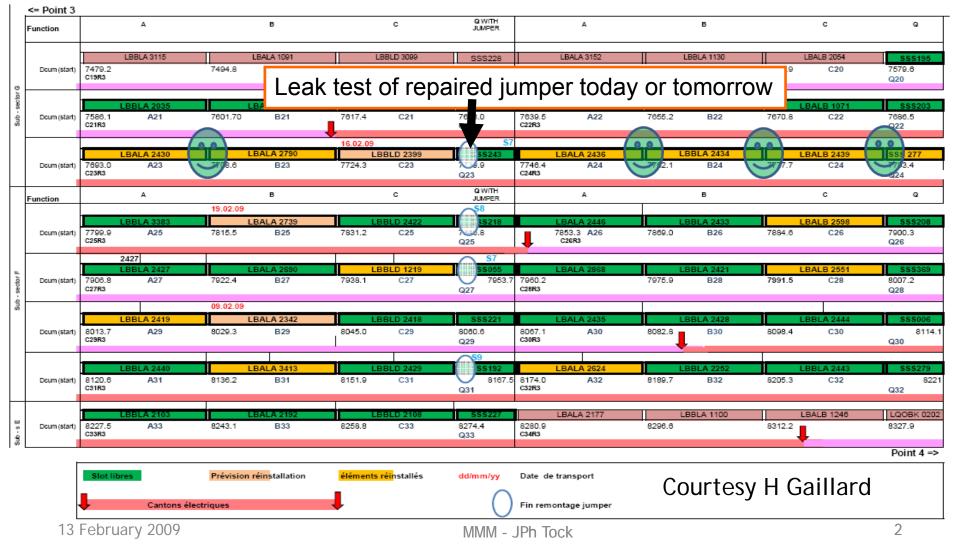


Tunnel News Week 06/2009

Secteur 3-4

Situation semaine 06/09 du 02.02.09 au 06.02.09

Réinstallation des aimants semaines 7/09 (09.02.09 au 13.02.09) et 8/09 (du 16.02.09 au 20.02.09)





- **3**-4:
 - 6 cryomagnets are prealigned ; releasing 4 ICs
 - Pre Inspection of 4 ICs done ; some NCs detected ; to be corrected in the tunnel
 - Welding of PIMs, E line and soldering of main BB W 8
 - Not yet authorisation to install PIMs outside D-area !
 - V flanges replacement in on-going
 - Undulator in L4 to be replaced? To be discussed in TE
 - 1-2 shutdown:
 - PIM reinstallation started: 12/16 done ; Visual inspection OK ; to be tested (VSC)
 - Dipole B16R1 is lowered today 13/02 ; then alignment ; First one equipped with Pressure Relief Device DN200 Reinterconnection start foreseen for W8 (delay only 1 week margin wrt overall schedule)



Surface Week 07/2009



All dipoles for 3-4, 1-2 & 6-7 are cryostated ; the remaining 6 spare CMs will be cryostated now.



Tunnel News Week 07/2009

5-6 shutdown:

- PIMs under reinstallation ; welding beginning of next week
- Insulation reinforced on 2/3 CC ; closure is starting
- Access for the 17th needs to be validated: environment constraints
- ; first infos shows that intervention is useful
- Not <u>yet</u> critical wrt overall schedule
- arc SSS He guards: rewelding is starting-
- •4-5 : Intervention on 2 SAM almost completed ; level gauges to reinstall
- 2-3 : Priorities for interventions on SAM defined according to CRG and RP infos : To be coordinated with other activities
- •6-7 : Should start intervention on W10 (TBC by CRG) shutdown:



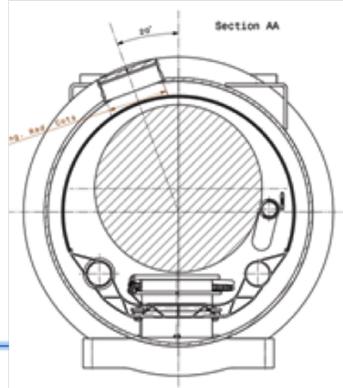
Pressure relief DN200 News i/ii

Preparation for opening (1-2 & 5-6):





- Extra devices required (centre sector/DS zones)
- Extra work to cope with new QDS cable support
- Reliability of the cutting machines to be improved ; 3 experienced mechanics allocated to this from next Monday
- Delay in schedule ; to be reassessed when cutting and welding activities are started in the tunnel
- Solution for P6 (Dump)





Triplet News i/ii





Status of Q1R1:

- equipped with thermal strips
- Equipped with new thermal sensors
- Vacuum vessel closed
- Cryogenic instrumentation tested
- Leak test shows a 3E-6 mbar.1/s leak on the multipin electrical connector which is mounted on the ISO-K-63 flange → NC 986238





Triplet News ii/ii







Status of Q1L5:

- equipped with thermal strips
- Equipped with new thermal sensors
- Vacuum vessel closed
- Cryogenic instrumentation presently tested
- Leak test to be done







SAM Helium level gauge i/i

2		MISE A JOUR le 12/02/2009 19h00											
7	2	Découpe	Découpe	Ouverture	Remplacement	Test	Soudure	Test radio/vide	Soudure	Soudure	Detection globale	Test global	
(Call		soufflet	ligne LD	fond bombé	capillaire	Renîflage	ligne LD	ligne LD	soufflet	Bride 160	drauit interieur	de l'enveloppe	
5 8-1 (A)	Q6L1												 Progress : 3/27 completed: 11% By tasks: 24 %
\$ 1-2	Q5L1						West OF 207						
	Q4R1 Q5R1				Week 05~07	Week 05~07	Week 05~07 Week 05~07						
	Q6R1					Thee to be to the		vide					
	Q6L2						Week 05~07						
	Q5L2						Week 05~07						
S 2-3	Q4R2	02/03	02/03	02/03									 3-4 : 1 completed
	Q5R2*	04/03	04/03	04/03									
	Q6R2*	03/03	03/03	03/03									
S 3- 4	Q6L3*	2/10 Nab	2/11 Nab										
	Q6R3 Q6L4	2/10 NdD	2/11 NdD					R+v					
	Q5L4	2/9 Nab	2/11 D Etiem	nbre									
S 4-5	Q6R4							vide					 3/3 opened
	Q6L5*												
	Q5L5*												 4-5 : • 2/4 completed
	Q4L5							vide			12/02	12/02	
S 5-6	Q5R5				Week 07 Week 07	Week 08 Week 08	Week 08 Week 08	Week 08 Week 08	Week 08 Week 08	Week 08 Week 08	Week 08	Week 08 Week 08	
S 6-7	Q6R5 Q6L7	05/03	05/03	05/03	Week 07	Week 08	Week oo	Week Uo	WEEK US	WEEKUS	Week 08	Week us	
	Q6R7												 Next 2 for 2nd time
	Q6L8												
	Q5L8												window
58-1 (B)	Q4R8												
													1 -2/5-6:
	O6R8*												
	2	2-3 to start W10:											 On-going
			/ .)[(]										0

- 2-3 to start W10:
 - Sequence : •
 - 1. Q4R2 & Q6R2 ;
 - 2. Q6L3 (RP and CRG)

- All available SAMs are started
- O5R2 : Difficult to make ; to decide following actual progress 3.

13 February 2009

MMM - JPh Tock

Not critical