



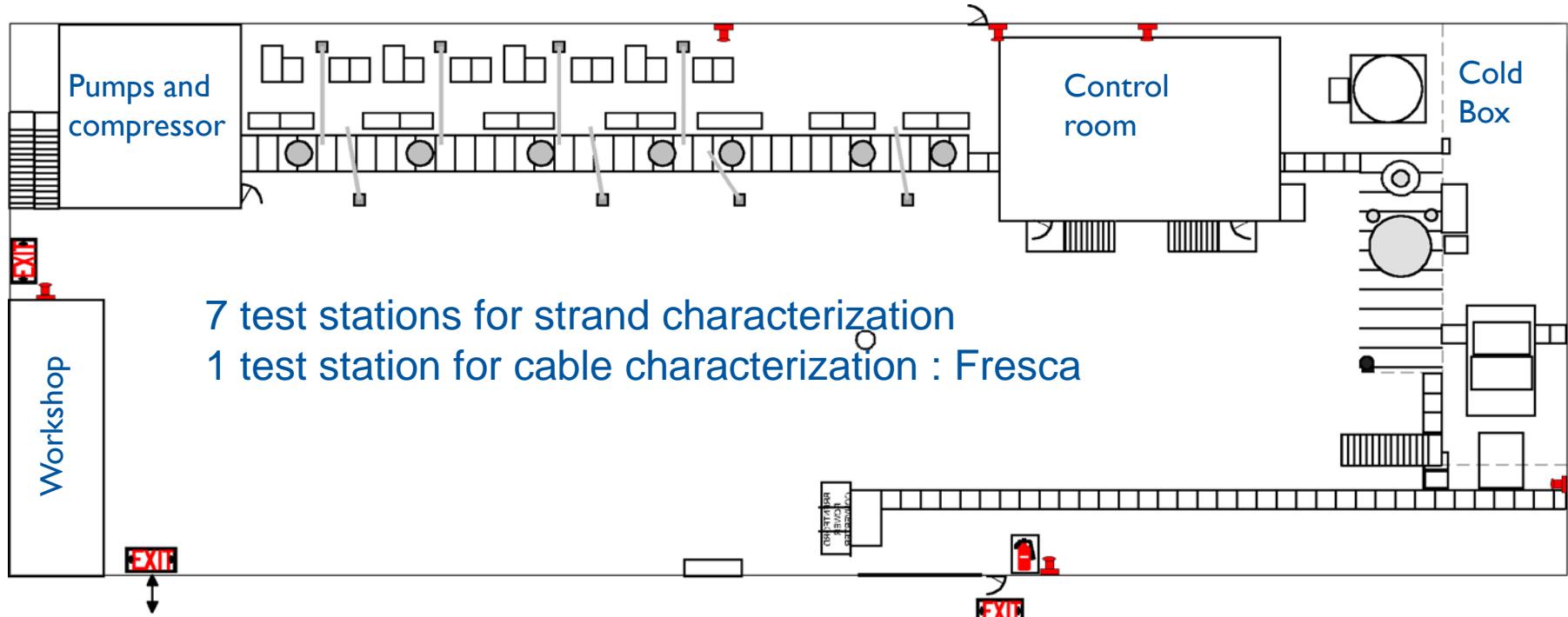
Superconductivity lab

MSC-CMI meeting, 16/12/2013

Sandrine Le Naour

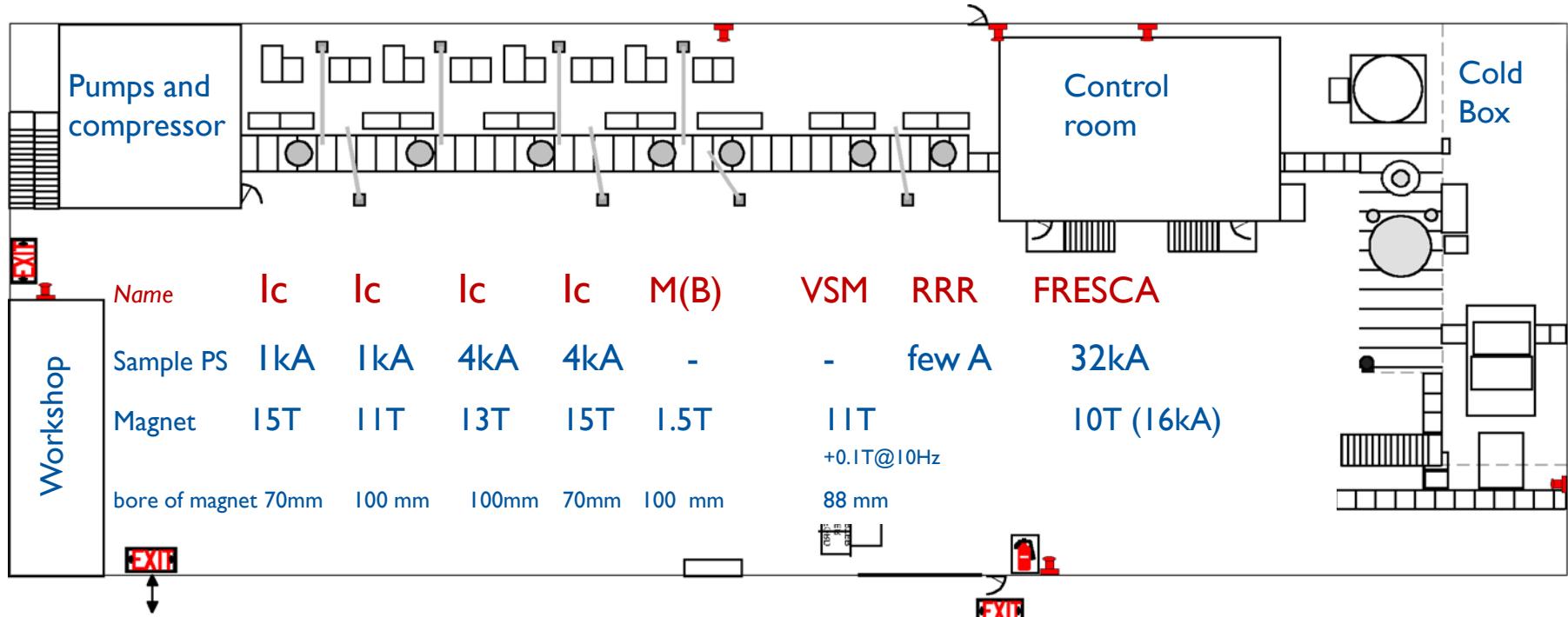


Bat 163 : Superconductivity Lab



- Helium liquifier: (cold box + compressor) rate $\sim 130\text{l/h}$
- Station of demineralized water : $20\text{m}^3/\text{h}$
- 6 pumps for characterisation at 1.9K
- 2 furnaces for Nb₃Sn reaction (Vamas)

Bat 163 : Superconductivity Lab

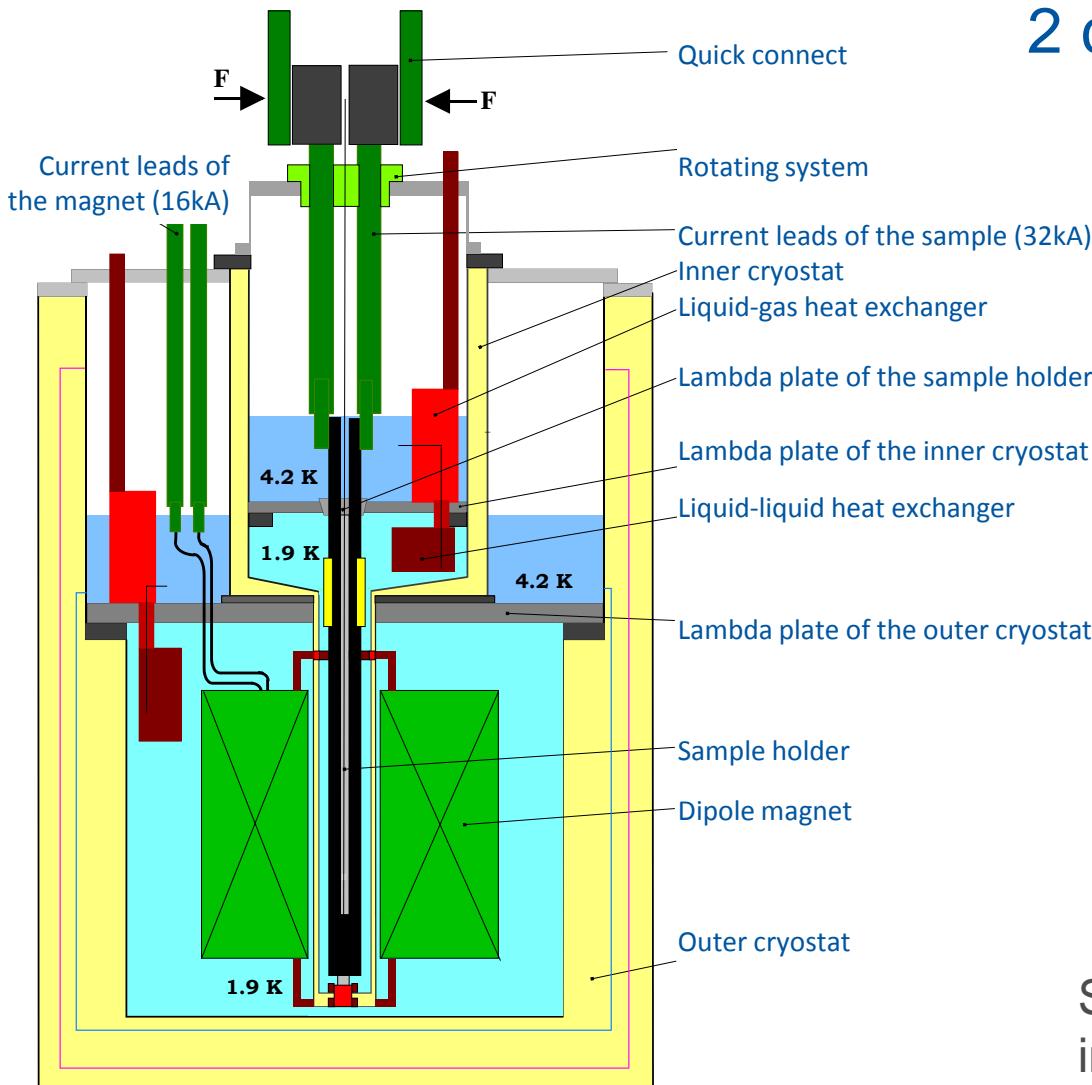


- 4 test stations for I_c on strands
- 2 test stations for Mg on strands
- 1 test station for RRR
- Fresca

Fresca



Fresca



2 cryostats :

Outer cryostat :

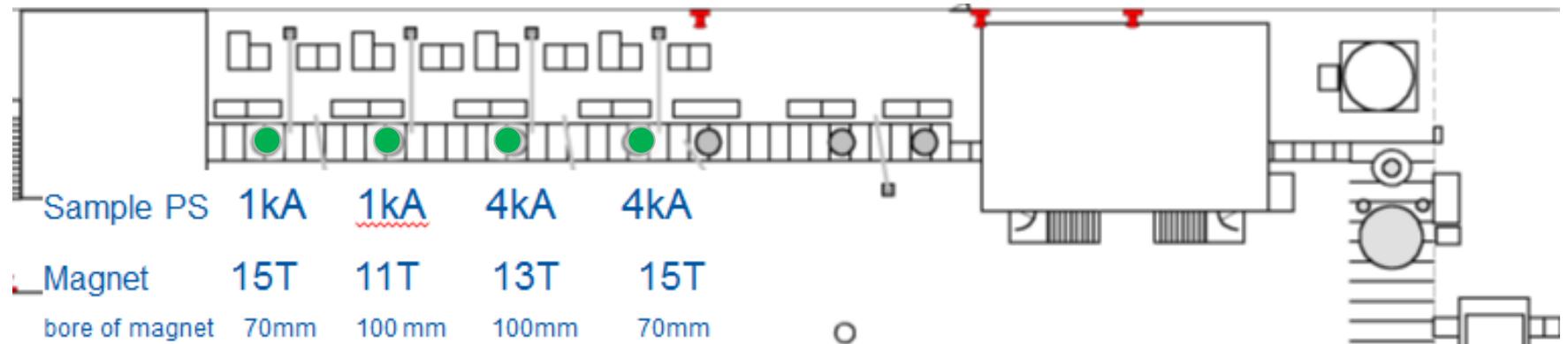
- NbTi dipole magnet of ~10T if operated at 1.8K.
- Uniform field on 600mm

Inner cryostat :

- Φ_{int} : 72mm, ~2m long
- Sample powered up to 32kA,
- The sample can be cooled down at 4.3K or 1.9K

Sample preparation to be seen in the preparation zone...

Critical current test stations



First dedicated to LHC strand qualification for NbTi strands (55000 samples measured over 5 years with Mg and RRR), now most of the measurements are done for Nb₃Sn conductor.

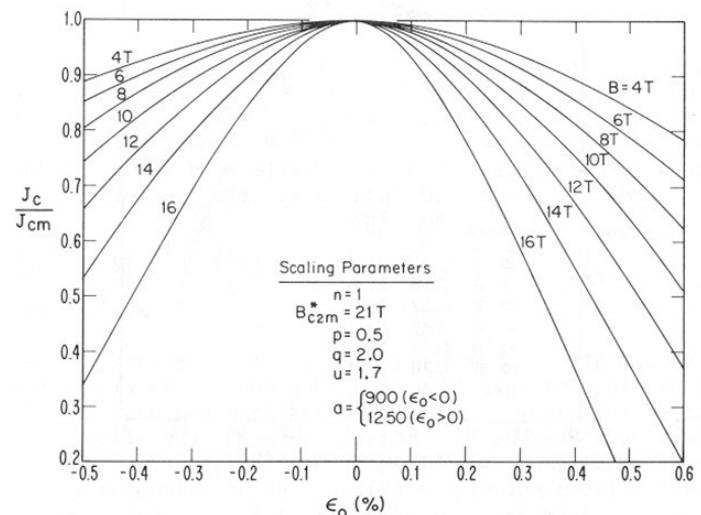
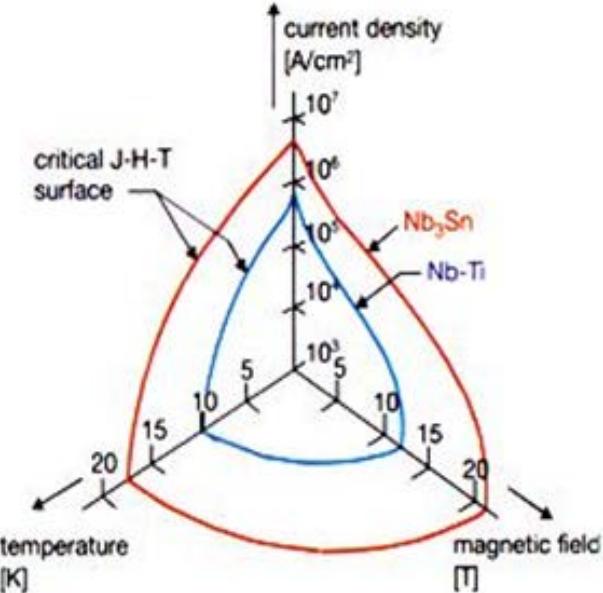
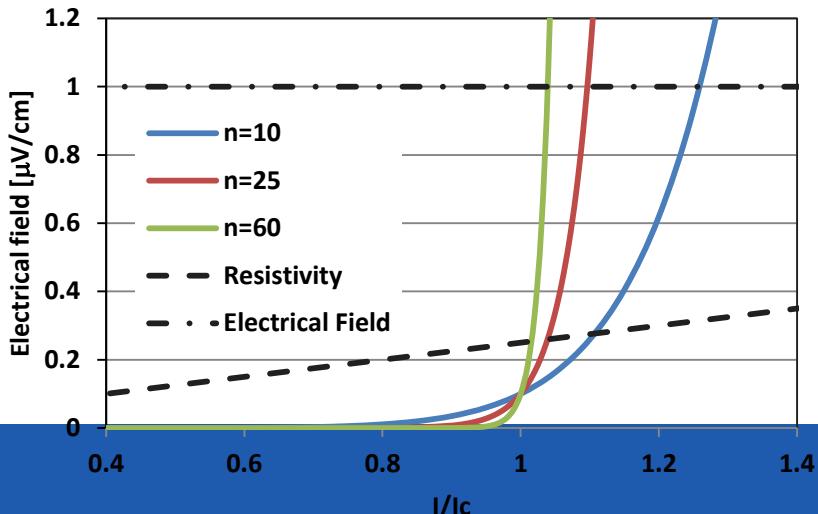


Standard ITER Ic barrel with periodic slots along two inner turns.

Critical current density values

For a critical current, different parameters must be given such as :

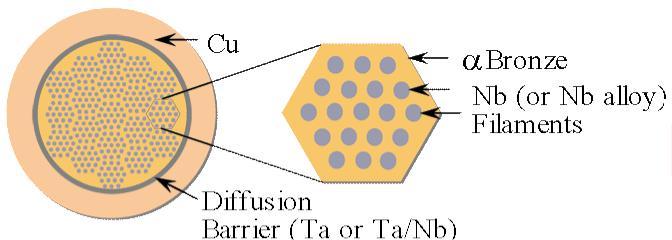
- Temperature
- Magnetic field (intensity, direction)
- Criteria (electric field or resistivity)
- Strain
- Specify if I_c over matrix or not



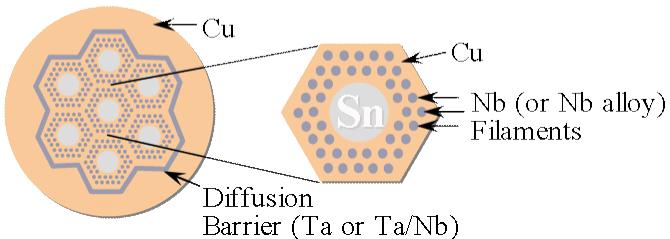
Relative critical-current density J_c/J_{cm} as a function of intrinsic strain ϵ_0 ($\epsilon - \epsilon_m$) for different magnetic fields, evaluated using Eq. (3) and the typical set of scaling parameters indicated in the figure.

Nb_3Sn wires: Different process

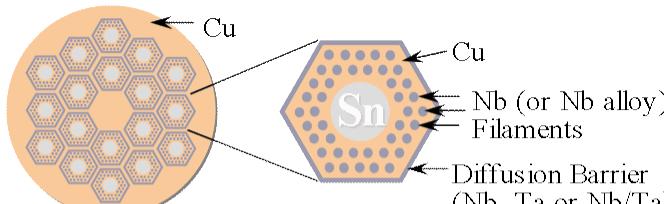
Bronze Process



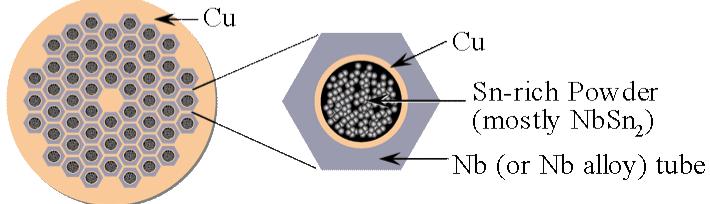
Internal Sn (Single Barrier)



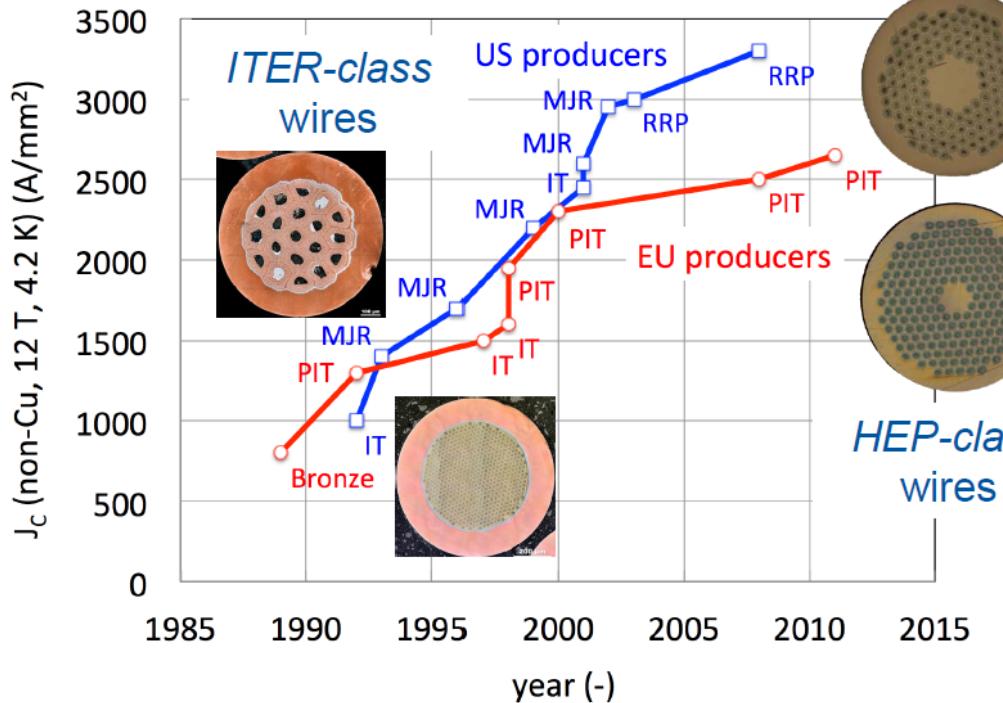
Internal Sn (Distributed Barrier)



Powder in Tube (PIT)

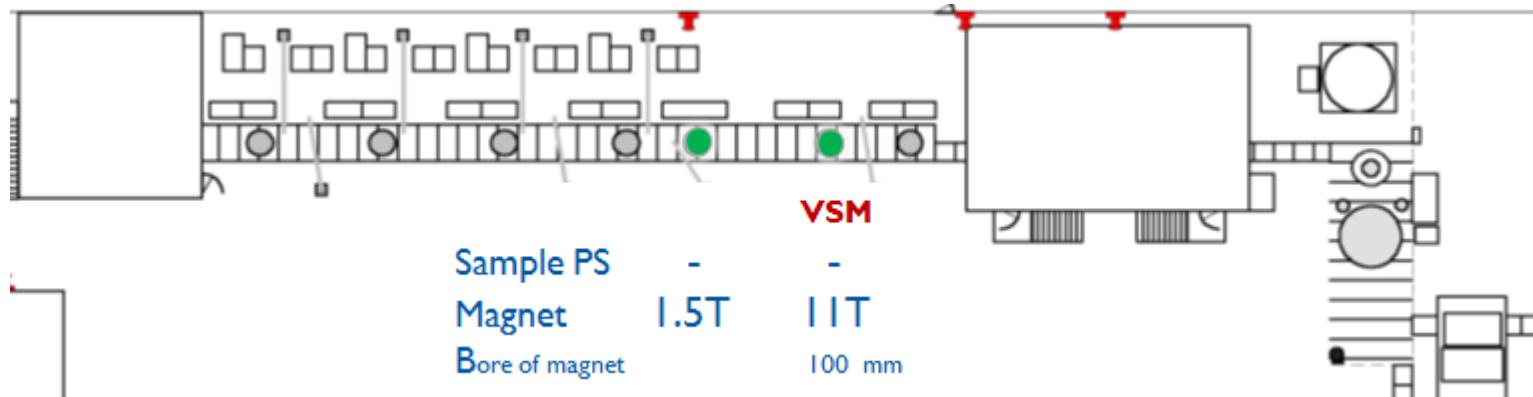


From ITER- to HEP-class Nb_3Sn



Graph from Luca's presentation at EUCAS 13

Magnetization test station

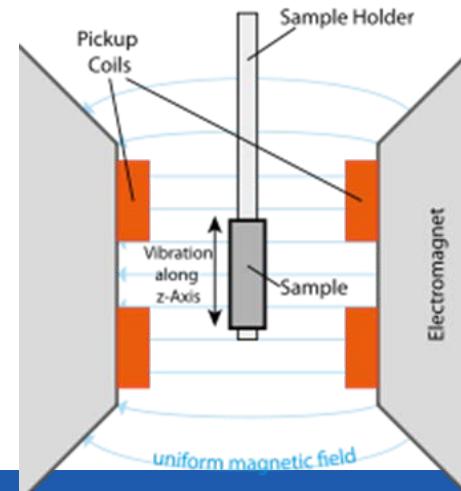


VSM (Vibrating Sample Magnetometer)

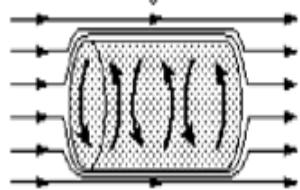
With a VTI (variable temperature insert) : 1.9K -> 300K

Magnetic field : 10.5 T

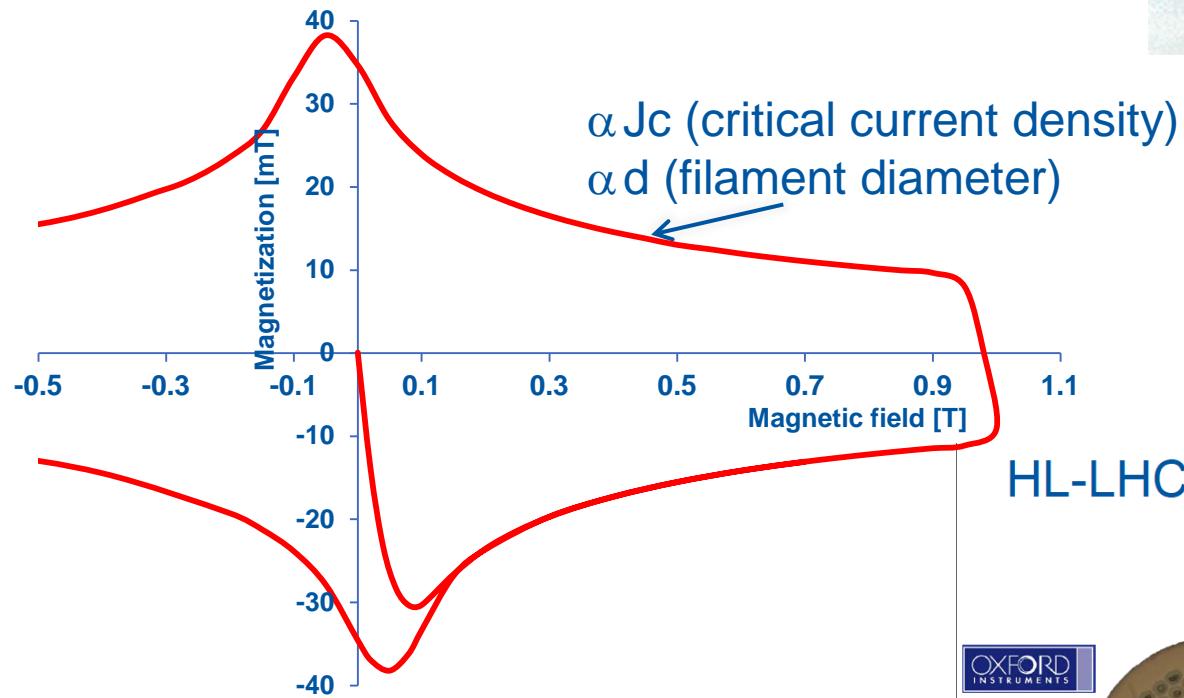
Sample vibration : 20Hz



Magnetization

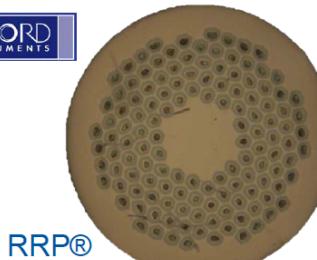


Superconductor : diamagnetic property



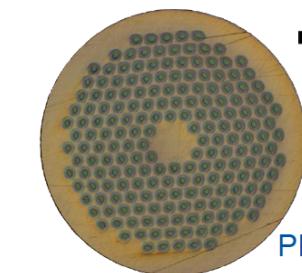
HL-LHC Nb_3Sn wires (CERN view)

Strand diameter: 0.7...1.0 mm
Cu:non-Cu: 1.15...1.25
UL > 400 m ... 800 m



RRP®

Filament diameter: **40...60 μm**
Number of sub-elements: 108...132
 J_c (15 T. 4.2 K) > **1575 A/mm²**
RRR > 150

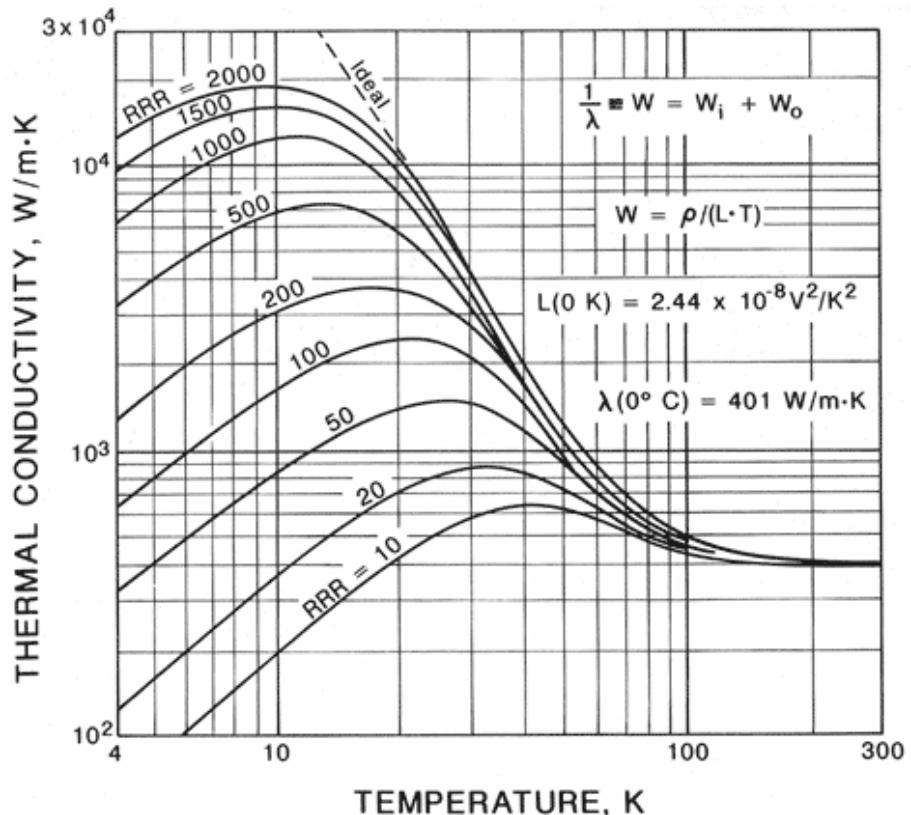


PIT

Filament diameter: **35...50 μm**
Number of sub-elements: 114...192
 J_c (15 T. 4.2 K) > **1350 A/mm²**
RRR > 150



$$RRR = \rho_{300\text{ K}} / \rho_{>T_c}$$

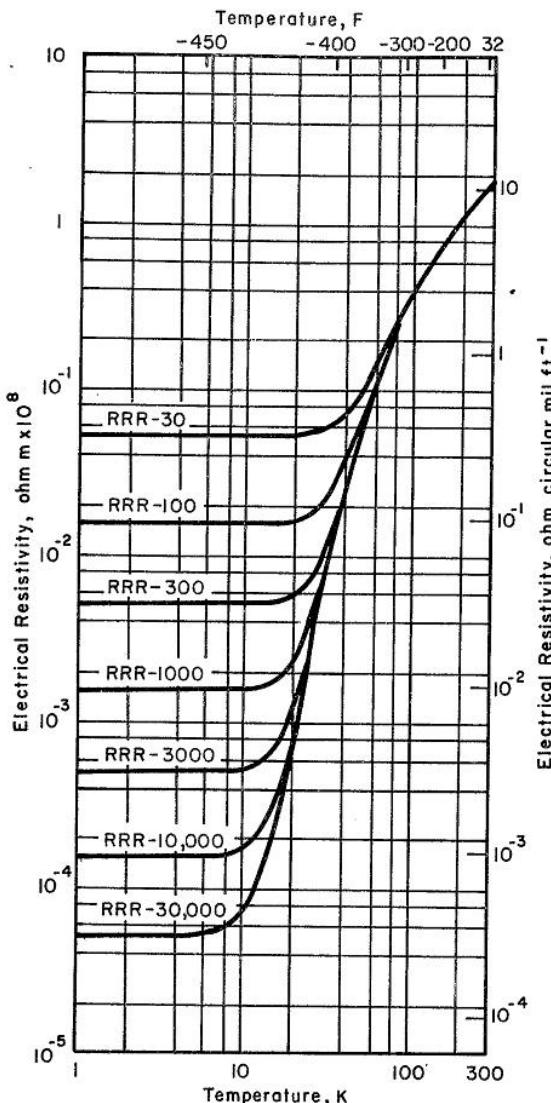


$$\frac{\kappa}{\sigma} = LT \quad \text{or} \quad L = \frac{\kappa}{\sigma T} \quad \text{Wiedemann-Franz Law}$$

κ = thermal conductivity

σ = electrical conductivity

L = Lorenz number



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Super conductor Tyranno

Critical current measurement comparison

Advancing Critical Currents in Superconductors

Critical Current

Density, A/mm²

10,000

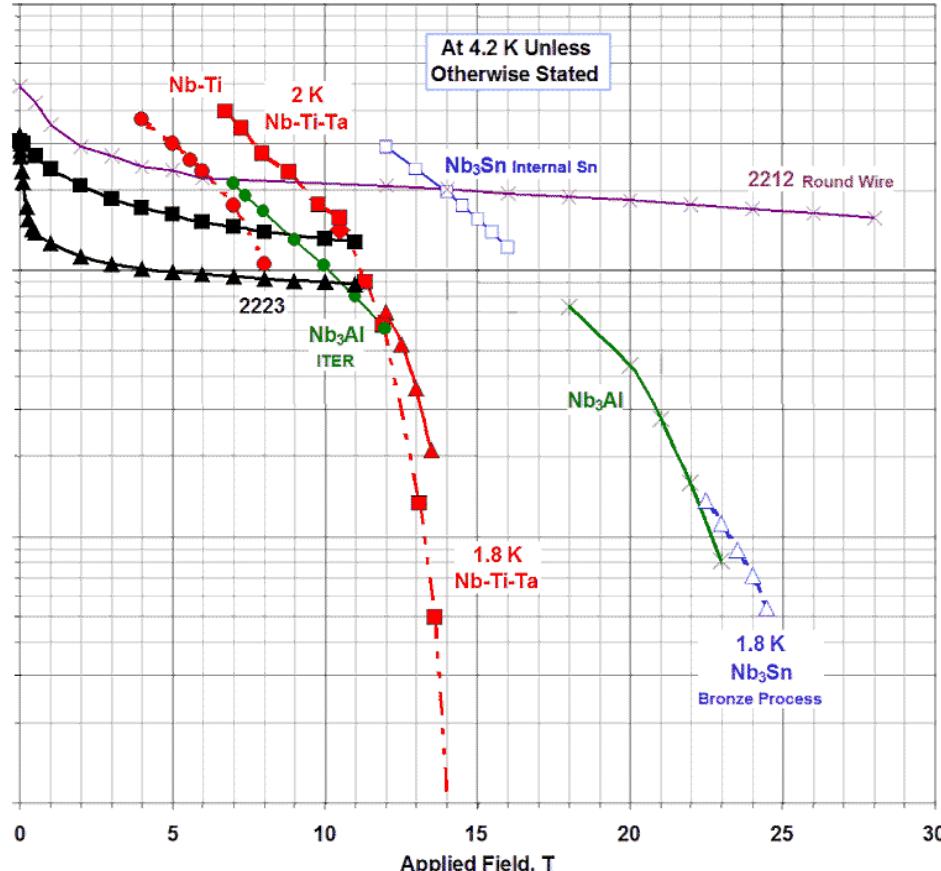
1,000

100

10

0

Applied Field, T



University of Wisconsin-Madison

Applied Superconductivity Center

December 2002 - Compiled by Peter J. Lee

- ● Nb-Ti: Example of Best Industrial Scale Heat Treated Composites ~1990 (compilation)
- ◆ ◆ Nb-Ti(Fe): 1.9 K, Full-scale multifilamentary billet for FNAL/LHC (OS-STG) ASC'98
- ▲ ▲ Nb-44wt.%Ti-15wt.%Ta: at 1.8 K, monofil. high field optimized, unpubl. Lee et al. (UW-ASC) '96
- ■ Nb-37Ti-22Ta: at 2.05 K, 210 fil. strand, 400 h total HT, Chernyl et al. (Kharkov), ASC2000
- △ △ Nb₃Sn: Bronze route VAC 62000 filament, non-Cu 0.1μW m in 1.8 K J_c , VAC/NHMFL data courtesy M. Thoener.
- □ Nb₃Sn: Non-Cu J_c Internal Sn OI-ST RRP #6555-A, 0.8mm, LTSW 2002
- * * Nb₃Al: Nb stabilized 2-stage JR process (Hitachi,TML-NRIM,IMR-TU), Fukuda et al. ICMC/ICEC '96
- ● Nb₃Al: JAERI strand for ITER TF coil
- * * Bi-2212: non-Ag J_c , 427 fil. round wire, Ag/SC=3 (Hasegawa ASC2000+MT17-2001)
- ■ Bi 2223: Rolled 85 Fil. Tape (AmSC) B||, UW6/96
- ▲ ▲ Bi 2223: Rolled 85 Fil. Tape (AmSC) B||, UW6/96

